

Step 1:

Choose a USB interface barcode scanner and insert it into any USB port.

Step 2:

Set parameter Pr278 to "USB Barcode Scanner" mode, then restart the system.

Step 3:

Copy the machining file to the local disk with the filename as [barcode characters] + .nc.

Step 4:

Set up the shortcut keys (the function code of the shortcut key is 1396).

Taking K1 as an example:

Set parameter Pr210 to 1396.

Step 5:

Testing:

1: Press K1 to open the input box (if you want to exit, press the cancel button twice, then press the confirm button once).

2: Scan the barcode.

3: After confirming that the barcode content is correct, press confirm.